FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE
VIRGINIA SLIMS FULL FLAVOR 100 MENTHOL FTB - 15.0MG TAR FTC
BRAND CODE-02360 (STD)

EFFECTIVE DATE: 02/19/96
STANDARD PRODUCTION

MACHINE TYPE	: KDF-2			
FILTER ROD LENGTH	: 108.0	MM		
FILTER CIRCUMFERENCE	: 22.60	MM (LASER)		
NUMBER UP	: 4			
PLUG LENGTH	: 27.0	MM		
ROD R.T.D.	: 323	MM H2O (TOTAL ENCAP)		
PLUG R.T.D.	: 82	MM H2O		
PLASTICIZER	: ML 84			05-859-A
APPLICATION PERCENT	: 8.66	% OF DRY WEIGHT		
APPLICATION WEIGHT	: 5.34	GRAMS/100 RODS	1.34	GRAMS/25 RODS
FILTER TOW	: FT-555 #10(EASTMAN)			05-555-E
	: FT-555 #10(CELANESE)			05-555-C
DENIER PER FILAMENT	: 5.0			
TOTAL DENIER	: 35,000			
CROSS SECTION	: # 10			
PLUG WRAP	: 24.5MM X 6000M KC 45M1			06-324-A
ANCHOR ADHESIVE USE UP:	NATIONAL 32-2051 (FORMERLY 72-4147)	PVA		62-098-A
REPLACE WITH	: NATIONAL 32-2095			61-063-A
GLUE APP. FOR ANCH. ADH:	SINGLE GLUE LINE			
LAP ADHESIVE	: FULLER HL-8729 (FORMERLY HM-8229)	HM		61-211-A
DRY WEIGHT	: 61.69	GRAMS/100 RODS	15.42	GRAMS/25 RODS
DRY WEIGHT W/ GLUE	: 61.93	GRAMS/100 RODS	15.48	GRAMS/25 RODS
WET WEIGHT W/ GLUE	: 67.27	GRAMS/100 RODS	16.82	GRAMS/25 RODS

SAP CROSS REFERENCE #: FILTER: B07014

2057687894

REASON FOR CHANGE : SPEC UPDATED TO REFLECT REVISED PLUG RTD
: CALCULATIONS
: ANCHOR ADHESIVE UPDATED TO CURRENT STATUS

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